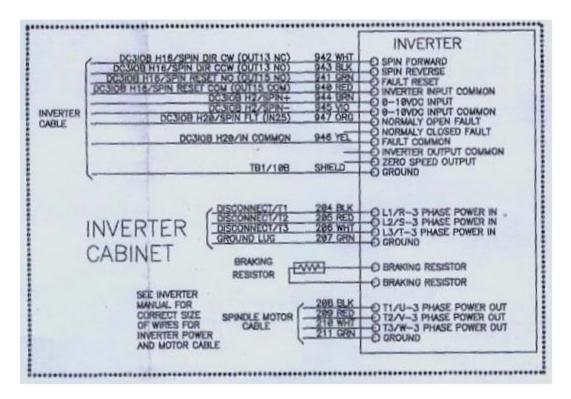
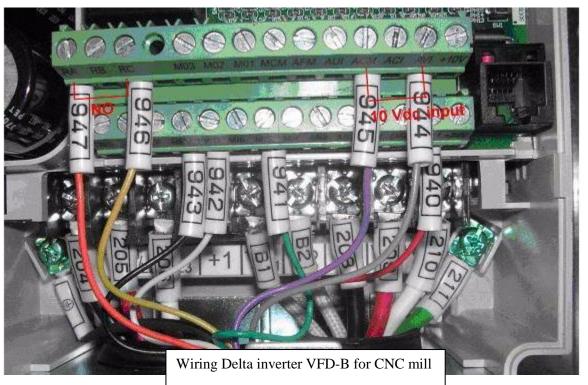


## Wiring for Delta inverter VFD-B (mill & lathe)

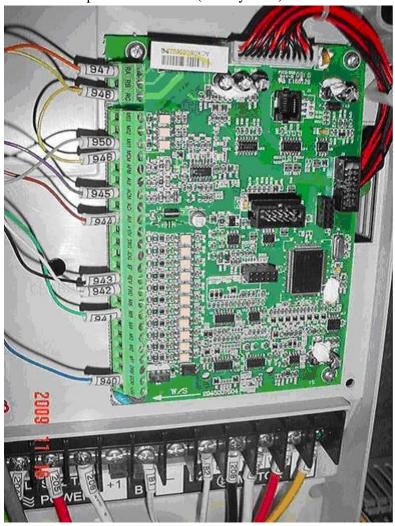


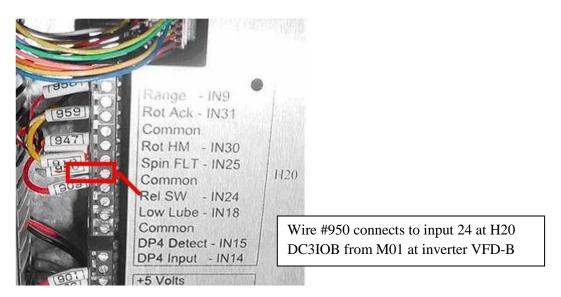


Rev. Sep 2014 Page 1 of 2



CNC Lathe: We add a wire #950 connecting from M01(Zero speed) at inverter to input 24 at H20 - DC3IOB. Jumper RC and MCM (# 946 yellow)





Rev. Sep 2014