

## How to open head stock of milling machine

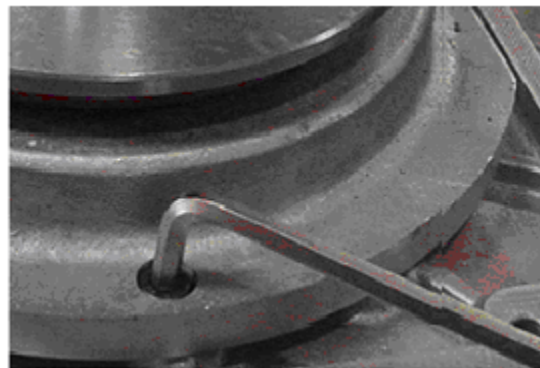
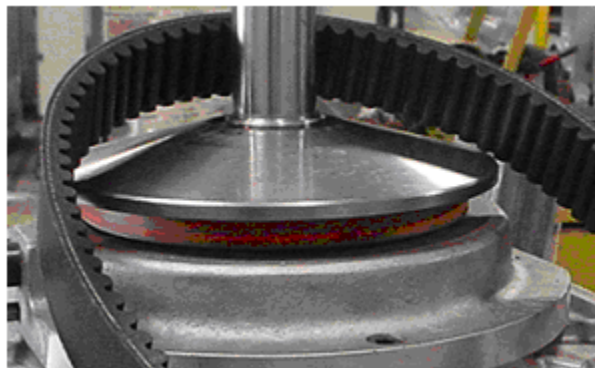
1. Turn off power. Remove motor ( See procedure how to remove the motor)
2. Remove the Belt housing assembly to change the belt



Remove four socket cap screws at speed change housing. And six screws at gear housing.



Remove ball bearing and snap ring



Remove three socket cap screws M8



Remove belt housing base. Brake shoe inside the belt housing base



Remove snap ring and take off stationary driven varidisc to see brake shoe