

Install side cover



Remove the side cover 's screws from full enclosure



Move the side cover next to the side of full enclosure



Tighten screws from frontand below side first



Make sure the outside of cove full enclosure are neat & tighten screws

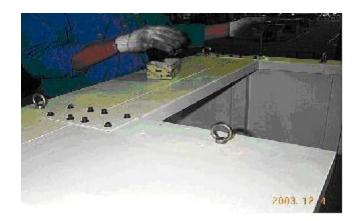


Tighten screws of crack cover which is beween side cover & main cover



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Tighten screws for top cover. Use silicone on front & back crack for leaking proof





Make sure the door is symmetrical after adjusting machine leveling. Adjusting doors by 2 adjustable screws whose are below full enclosure.

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