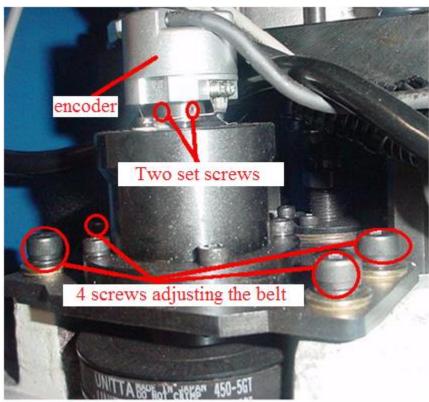


Spindle encoder lost

Spindle orientation different position when changing the tool, the most this problem is encoder loose. Turn off power, take off the ship metal covering the spindle motor. Check 2 set screws encoder loose and tight it back.

We have to set spindle orientation again, before running the machine. How to set spindle orientation? Look set orientation.





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