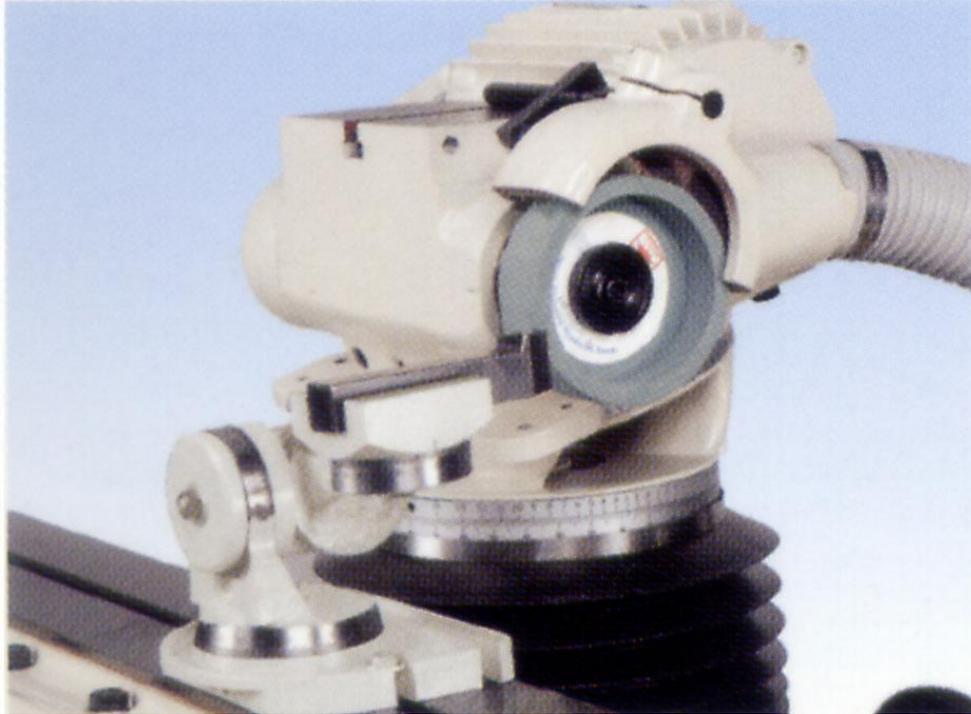


8.11 Turning and Planing Grinding Device



1. Introduction

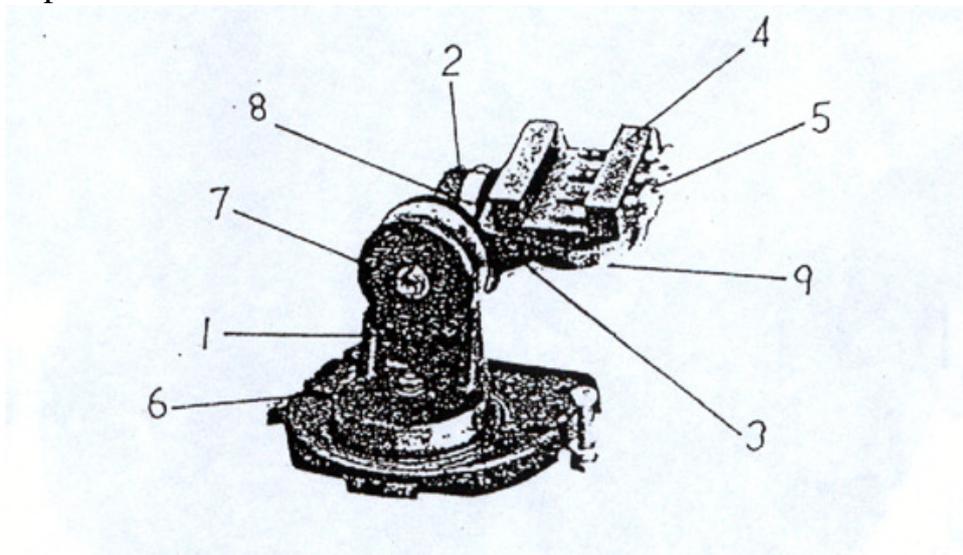
This device can be easily fixed on the table, lightweight sliding angle easy to adjust, can be used for turning, planing angle of inclination of the escape grinding.

(a) Functional: Specifications Blade Grinding

(b) grinding range: high speed steel blade, tungsten steel blades are turning

(c) with accessories: AW101, AW102 diamond grinding wheel, AW15 cup grinding wheel

(d) the major part of the name:

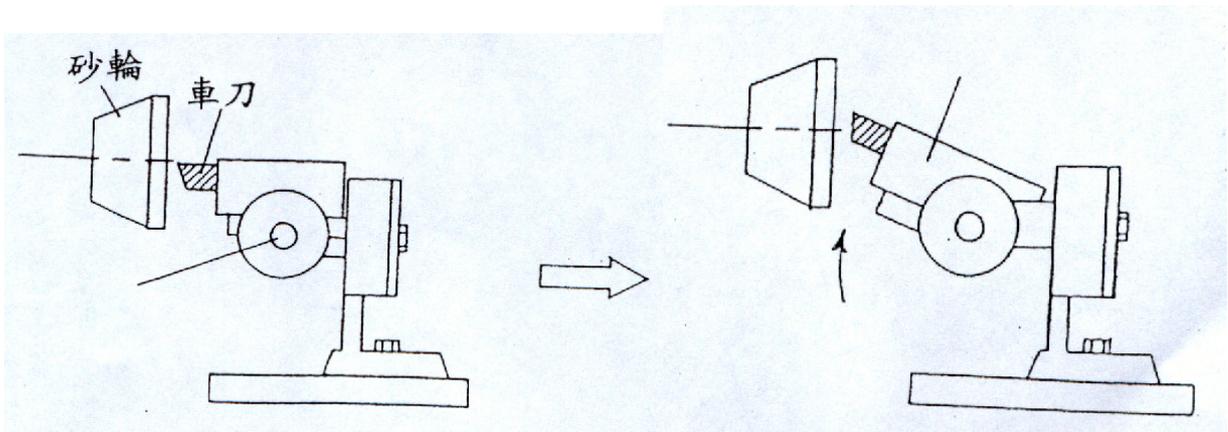


1	Swivel base	6	Swivel base lock nut
2	Universal rotating seat	7	Vientiane nut rotating seat
3	Swivel seats with fixed blade slot	8	Swivel seats with fixed blade slot nut
4	Fixed blade slot	9	Fixed blade slot nut
5	Blade clamping screw		

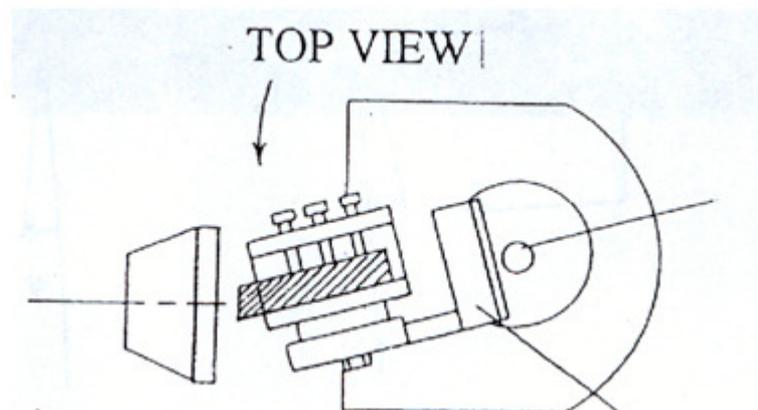
2.Method of operation

(1) Grinding Procedure

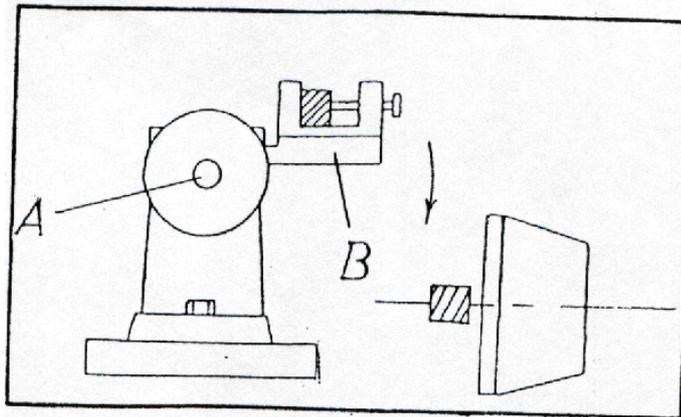
- (a) by turning the material selection of different cup wheel.
- (b) a table C2LH grinding unit locked in the center.
- (c) will be installed in a fixed groove turning and turning the clamping screws.
- (d) adjusting wheel height, and turning around the center of the wheel alignment.
- (e) loosen lock nut A, adjust the brake fixed spin rotation slot Block B, before the brake clearance angle parallel with the wheel, as shown.



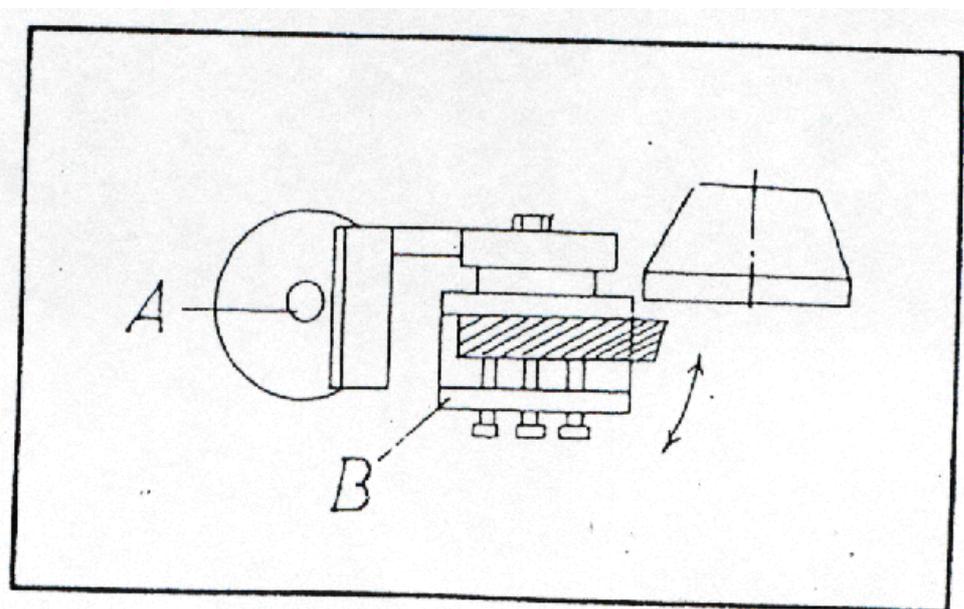
- (f) Loosen lock nut A, adjust the swivel base seat B, fled before the brake clearance angle parallel with the wheel, as shown.



- (g) start grinding wheel, grinding wheel slightly in contact with the brake, turn the hand wheel to move around the table start polishing.
- (2) Side clearance angle of the grinding
 - (a) grinding the side clearance angle, the need to remove the grinding wheel guard seat to the left.
 - (b) loosen the locking nut A, and B vertically adjusted so that the side of the brake and wheel clearance angle parallel to the surface, as shown.



- (c) Loosen lock nut A, the B so adjusted so that the side of the escape brake clearance angle and the wheel parallel to the surface, as shown.



- (d) starter wheel (reversed) to move around the left and right wheel polishing.
- (e) grinding angle adjustment according to the grinding or firmware according to the hardness of the workpiece material to adjust its angle from the size of the gap.

3. Appendix (tool presentation)

