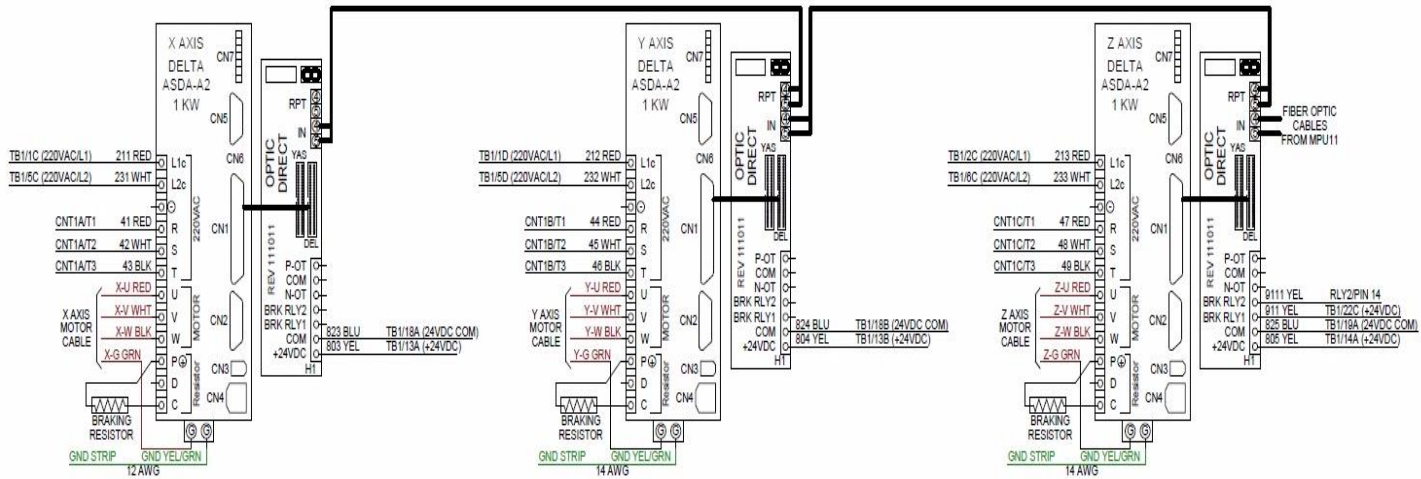
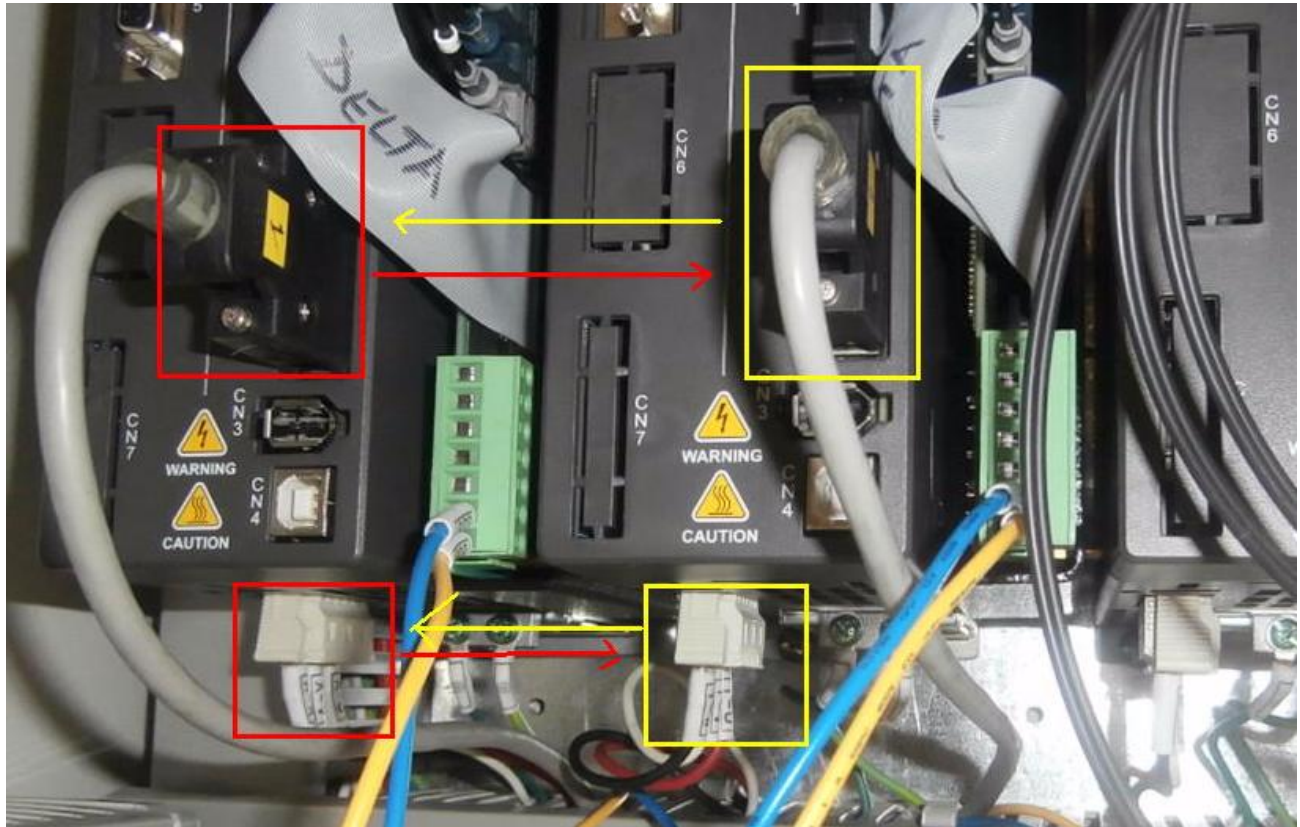


Swap the Drive for X & Y axis with Optic Direct Board.

Turn on Power, You will see the number 1, 2 and 3 on the Opticdirect board for X ,Y and Z axis

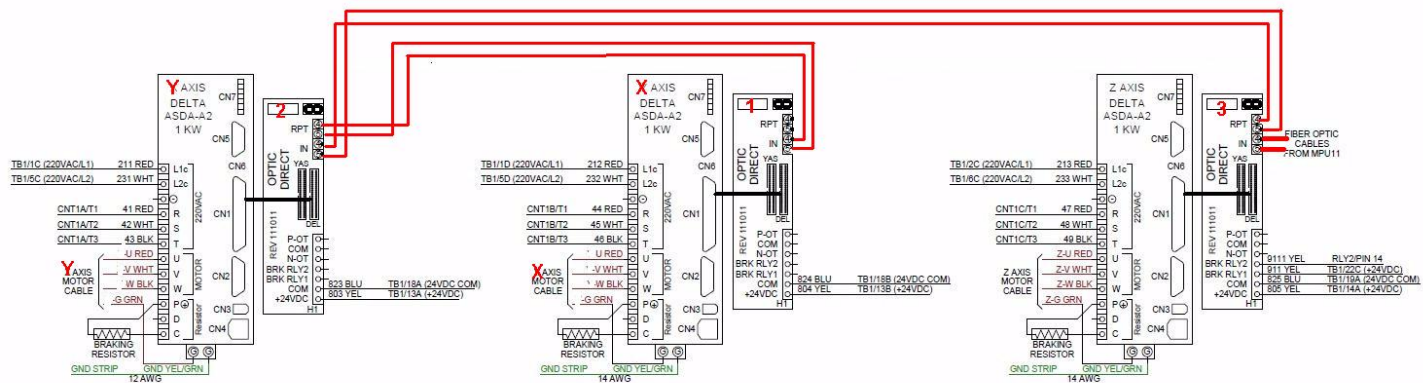


Here is how to swap the drive for X and Y axis.



Turn off power, Remove the power connector motor cable and encoder cable of X axis and connect to Drive #2 and remove the Y axis motor cable and encoder cable connect to Drive #1.

Changing fiber optic cables see below picture.



Turn on power you will see the number shows on the optic direct board like as below picture.

