

## Installing the Cutting Tool Insert

Tools Needed:

Tool Holder

3/16 in Hex Tool

Carbide/Diamond Insert



1. Unscrew the set screw on the side of the tool holder



2. Put in the desired tool insert into the tool holder.



3. Remember that the tip of the insert faces the outer end of the tool holder.

4. Tighten the set screw after installing the insert.

