

## VTL 30 Maintenance Instructions

A. Check the auto-lube located behind the machine.

Specifically check the oil filter and oil tank itself for debris and miscellaneous articles.



B. Periodically clean the machine of chips by swiping chips into the chip tank.  
Manually swiping the chips down is better than using an air brush which can cause buildup



C. Periodically clear chip tank of buildup.

